



Material - ASTM A990 CN3MCu

Standard Specification for Castings, Iron-Nickel-Chromium and Nickel Alloys

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A990 CN3MCu Iron-Nickel-Chromium and Nickel Alloys

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.030 max.	Solution Annealing	
Sulphur	S %	0.015 max.		
Chromium	Cr %	19.000 - 22.000		
Nickel	Ni %	27.500 - 30.500		
Molybdenum	Mo %	2.000 - 3.000		_
Copper	Cu %	3.000 - 3.500	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	425 min.
-	-	-	Yield Strength in Mpa	170 min.
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
J80020	UNS	USA	Casting	
A744 CN3MCu	ASTM	USA	Casting	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.